

# Plastic Frames - Painting

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## 1. Almond Frame

This door lite frame was produced from thermoplastic resins and is designed for painting or staining.

For best results:

1. Wipe the surface clean with a lint free cloth using a small amount of denatured alcohol or acetone.
2. Use an exterior acrylic latex or oil based product to paint the frame.
3. Use a gel based stain for staining.
4. Follow paint/stain manufacturers recommendations. The frame must be painted/stained within 45 days of exposure to the weather. Using the product behind a storm door or painting it a dark colour can cause damage from heat absorption, which may damage frame and void warranty.

## 2. Euro Frame

This door lite frame is made from UV stabilized PVC that resist deformation and yellowing. These features make this frame an excellent choice for use behind a storm door or direct sun exposure. This frame does not require painting and will provide many years of virtually maintenance free service, however, if you decide to paint closely follow these and the paint manufacturer's recommendations for best results:

1. Lightly sand the surface of the frame.
2. Wipe the surface clean with a lint free cloth using a small amount of denatured alcohol or acetone to remove sanding dust and residual contaminants.
3. Apply a bonding primer for use over glossy surfaces and plastic, such as Valspar "one and only #47315" or SWT specialty Products "CPO Primer". Follow manufacturer's recommendations for drying time and top coat.

## 3. Centurion Frame

This door lite frame was produced from a scientifically superior blend of thermoplastic resins that resist deformation and yellowing. These features make this frame an excellent choice for use behind a storm door or direct sun exposure. This frame does not require painting and will provide many years of virtually maintenance free service, however, if you decide to paint, closely follow these and the paint manufacturers recommendations for the best results.

1. Lightly sand the surface of the frame.
2. Wipe the surface clean with a lint free cloth using a small amount of denatured alcohol or acetone to remove sanding dust and residual contaminants.
3. Apply a bonding primer for use over glossy surfaces and plastic, such as Valspar "one and only #47315" or SWT specialty Products "CPO Primer". Follow manufacturer's recommendations for drying time and top coat.